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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/972,942	10/10/2001	Nobuyuki Suda	Q65006	4815
7590 04/23/2004			EXAMINER	
SUGHRUE, MION, ZINN, MACPEAK & SEAS			EASHOO, MARK	
2100 Pennsylvania Avenue, N.W. Washington, DC 20037		. ART UNIT	PAPER NUMBER	
			1732	

DATE MAILED: 04/23/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

· ·	Application No.	Applicant(s)
	09/972,942	SUDA, NOBUYUKI
Office Action Summary	Examiner	Art Unit
	Mark Eashoo, Ph.D.	1732
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the	correspondence address
	/ IC OFT TO EVOIDE AMONT	VO) EDOM
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be to within the statutory minimum of thirty (30) do will apply and will expire SIX (6) MONTHS from cause the application to become ABANDON	timely filed ays will be considered timely. m the mailing date of this communication. IED (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on 24 M	arch 2004.	
	action is non-final.	
3) Since this application is in condition for allowar	nce except for formal matters, p	rosecution as to the merits is
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 4	453 O.G. 213.
Disposition of Claims		
4)⊠ Claim(s) <u>1-6</u> is/are pending in the application.		
4a) Of the above claim(s) <u>4-6</u> is/are withdrawn f	rom consideration.	
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) 1-3 is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/or	election requirement.	
Application Papers		
9) The specification is objected to by the Examiner	t.	
10) The drawing(s) filed on is/are: a) acce		Examiner.
Applicant may not request that any objection to the o		
Replacement drawing sheet(s) including the correcti	on is required if the drawing(s) is o	bjected to. See 37 CFR 1.121(d).
11) The oath or declaration is objected to by the Ex	aminer. Note the attached Offic	e Action or form PTO-152.
Priority under 35 U.S.C. § 119		
12)⊠ Acknowledgment is made of a claim for foreign a)⊠ All b)□ Some * c)□ None of:		a)-(d) or (f).
1. Certified copies of the priority documents		
2. Certified copies of the priority documents		
3. Copies of the certified copies of the prior		ed in this National Stage
application from the International Bureau  * See the attached detailed Office action for a list of		ed.
	or the dertified copies flot receiv	cu.
Attachment(s)		
1) Notice of References Cited (PTO-892)	4) Interview Summar	
2)	Paper No(s)/Mail D 5) Notice of Informal	Date Patent Application (PTO-152)
Paper No(s)/Mail Date	6) Other:	

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### **DETAILED ACTION**

### Election/Restrictions

This application contains claims 4-6 drawn to an invention nonelected without traverse in the papers filed 17-SEP-2003. A complete reply to the final rejection must include cancelation of nonelected claims or other appropriate action (37 CFR 1.144) See MPEP \$ 821.01.

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

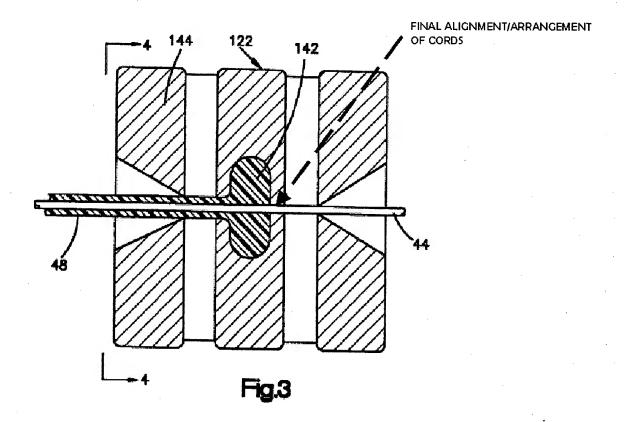
(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1 and 2 are rejected under 35 U.S.C. 103(a) as being unpatentable over Vinson et al. (US Pat. 5,374,324) in view of Bourgois (US Pat. 4,840,214).

Regarding claim I: Vinson et al. teaches the basic claimed process of coating a belt cord with rubber, comprising the steps of: aligning a plurality of belt cords in parallel to each other (Figs. 1-5); steel filaments (3:1-15); and coating the plurality of belt cords with an uncured rubber while the cord move in an axial direction (3:16-28).

Although not explicitly taught by Vinson et al., the final alignment/arrangement of the cords is accomplished <u>immediately</u> <u>before</u> coating by a narrow passageway in the extrusion head/die (see Fig. 3 below). The final alignment/arrangement of the cords is evidenced by the linear spatial separation of the cords as shown in Fig. 4. Alternatively, the breadth of the limitation "immediately after" is also able to be interpreted as "the following step/process without any steps between arrangement and coating" which is inherently met by Vinson et al.

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Vinson et al. does not teach a belt cord made of steel filaments wherein a plurality of filaments are arranged in parallel to each other. However, Bourgois teaches a reinforcing strip or belt cord made of steel filaments wherein a plurality of filaments are arranged in parallel to each other (Figs. 1-5, 4:10-15, and 4:50-65). Vinson et al. and Bourgois are combinable because they are from the same field of endeavor, namely, reinforcement materials for tires. At the time of invention a person having ordinary skill in the art would have found it obvious to have used a reinforcing strip or belt cord wherein a plurality of steel filaments are arranged in parallel to each other, as taught by Bourgois, in the process of Vinson et al., and would have been motivated to do so because Bourgois suggests that such parallel cord structure provides a desired and significantly higher bending stiffness (1:5-20).

Regarding claim 2: Vinson et al. does not teach a filament diameter in the range of 0.18 – 0.35 mm. However, Bourgois teaches a filament diameter of 0.25 mm (4:50-55). At the time of invention a person having ordinary skill in the art would have found it obvious

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to have used a filament diameter of 0.25 mm, as taught by Bourgois, in the process of Vinson et al., and would have been motivated to do so since size is among general criteria in which selection of cord material is commonly made in order to obtain desired strength characteristics.

Claims 2 and 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Vinson et al. (US Pat. 5,374,324) in view of Bourgois (US Pat. 4,840,214) as applied to claim 1 above, and further in view of Edwards (US Pat. 4,126,720).

Vinson et al. teaches the basic claimed process as set forth above.

Regarding claim 2: Alternatively, Vinson et al. does not teach a filament diameter in the range of 0.18 – 0.35 mm. However, Edwards teaches a filament diameter on the order of 0.007 inches or about 0.18 mm (5.45-50). Vinson et al. and Edwards are combinable because they are considered with a similar technical difficulty, namely, reinforcement materials for tires. At the time of invention a person having ordinary skill in the art would have found it obvious to have used a filament diameter on the order of 0.007 inches or about 0.18 mm, as taught by Edwards, in the process of Vinson et al., and would have been motivated to do so since Edwards suggests that size is among the criteria in which selection of cord material is made in order to obtain desired strength characteristics (1:5-30).

Regarding claim 3: Vinson et al. does not teach a gauge of the uncured reinforced rubber sheet in the range of 0.5 – 1.2 mm.

However, Edwards teaches teach a gauge of the uncured reinforced rubber sheet in the range of 0.03 – 0.15 inches or about 0.76 – 3.8 mm (5:45-50). Vinson et al. and Edwards are combinable because they are considered with a similar technical difficulty, namely, reinforcement materials for tires. At the time of invention a person having ordinary skill in the art would have found it obvious to have used a gauge of the uncured reinforced rubber sheet in the range of 0.03 – 0.15 inches, as taught by Edwards, in the process of Vinson et al., and would have been motivated to do so since Edwards suggests such thickness is appropriate for forming reinforcing plies in radial tires.

#### Response to Arguments

Applicant's arguments filed 24-MAR-2004 have been fully considered but they are not persuasive, because:

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A.) Applicant's arguments regarding "immediately after" have been responded to in the above rejection. It is noted that the breadth of the limitation is also able to be interpreted as "the following step/process without any steps between arrangement and coating" as was done by the examiner in the prior Office action. Although this interpretation is still applicable, further explanation has been set forth in the above rejection for clarity of the teachings of Vinson et al. and does not change the basis or the prior rejection.

#### Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

## Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark Eashoo, Ph.D. whose telephone number is (703) 308-3606. The examiner can normally be reached on 7am-3pm EST, Monday - Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Colaianni can be reached on (703) 305-5493. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

Mark Eashoo, Ph.D. Primary Examiner Art Unit 1732

4/20/04 me

4/20/04